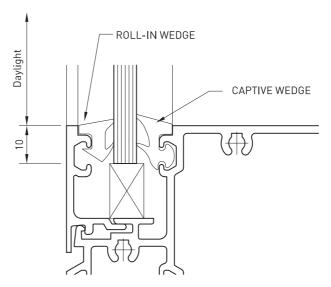
Apr 2012 Replaces:

Glazing Details



PART SECTION THROUGH SILL

Glass Thickness	Roll-in Wedge	Captive Wedge	Material
5mm	04-235E	04-223E	EPDM
6mm/6.38mm	04-224E	04-223E	EPDM
	04-224	04-223	PVC
8mm	04-235E	04-222E	EPDM
10mm	04-224E	04-222E	EPDM
10111111	04-224	04-222	PVC

Notes:

Due to tolerances on glass, metal and glazing materials, these recommendations should be taken as an indicative guide only and should be verified by test glazing.

EPDM Material is recommended for high rise building.

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715-33

COMMERCIAL RANGE 715 SYSTEM

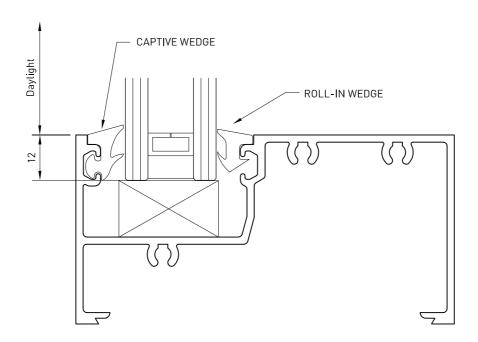




Replaces:

May 2013 Feb 2013

Glazing Details



Glass Thickness	Roll-in Wedge	Captive Wedge	Material
24mm	04-235E	04-223E	EPDM
25mm	04-224E	04-223E	EPDM
	04-224	04-223	PVC
28mm	04-230E	04-222E	EPDM
30mm	04-233E	04-222E	EPDM
	04-233	04-222	PVC

Notes:

Due to tolerances on glass, metal and glazing materials, these recommendations should be taken as an indicative guide only and should be verified by test glazing.

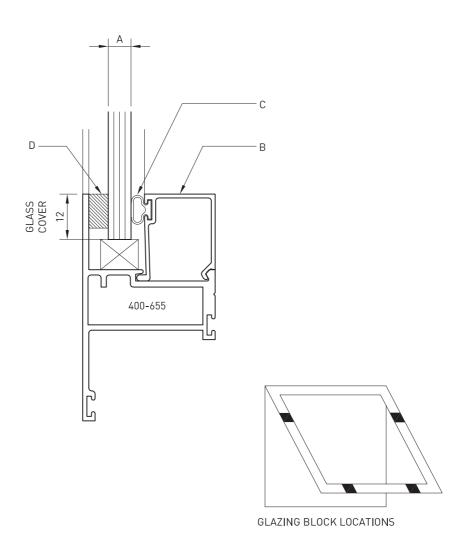
EPDM Material is recommended for high rise building.



Date: Feb 2013 Replaces: Apr 2012

Emporia™ 100mm/150mm Faced Glazed

Glazing Details



A (Glass Thickness)	B (Bead)	C (Glazing Wedge)	D (Glazing Tape)
4mm	400-653	02-082	6.4x9mm
5mm	400-653	02-082	4.8x9mm
6mm/6.38mm	400-653	02-082	4.8x9mm
8mm	400-654	02-082	6.4x9mm
10mm	400-654	02-082	4.8x9mm

Notes:

Due to tolerances on glass, metal and glazing materials, these recommendations should be taken as an indicative guide only and should be verified by test glazing.

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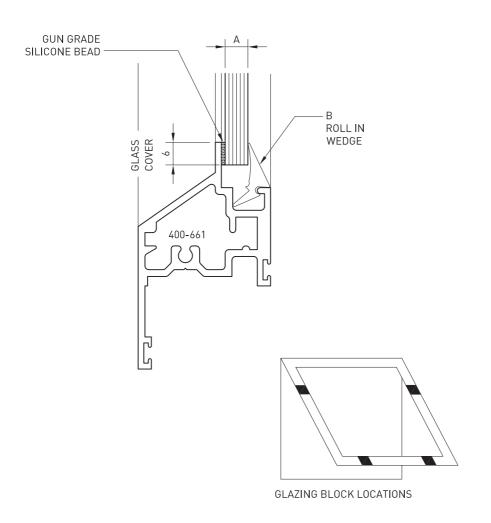
COMMERCIAL RANGE 715 SYSTEM





Nate: Replaces: Feb 2013 Apr 2012

Glazing Details



A (Glass Thickness)	B (Glazing Wedge)	Material
5mm-6.38mm	04-234	PVC

Notes:

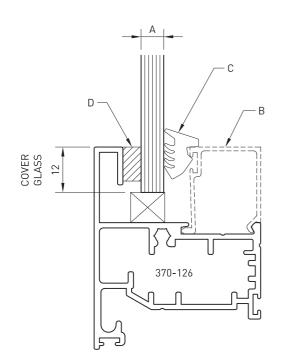
Due to tolerances on glass, metal and glazing materials, these recommendations should be taken as an indicative guide only and should be verified by test glazing.

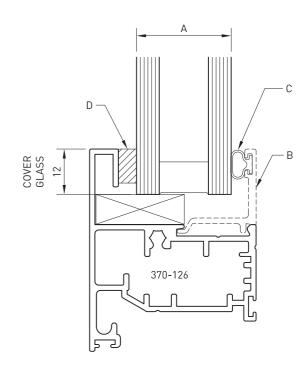
Feb 2013

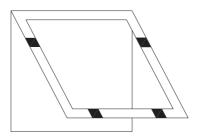
Apr 2012

Replaces:

Glazing Details







GLAZING BLOCK LOCATIONS

A (Glass Thickness)	B (Bead)	C (Glazing Wedge)	D (Glazing Tape)
5mm	400-653	04-142	6.4x9mm
6mm/6.38mm	400-653	04-108	4.8x9mm
8mm	400-653	04-142	1.6x9mm
10mm	400-653	04-108	1.6x9mm
20mm	400-447	04-116	1.6x9mm
25mm	400-405	02-082	4.8x9mm

Notes:

Due to tolerances on glass, metal and glazing materials, these recommendations should be taken as an indicative guide only and should be verified by test glazing.

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COMMERCIAL RANGE 715 SYSTEM

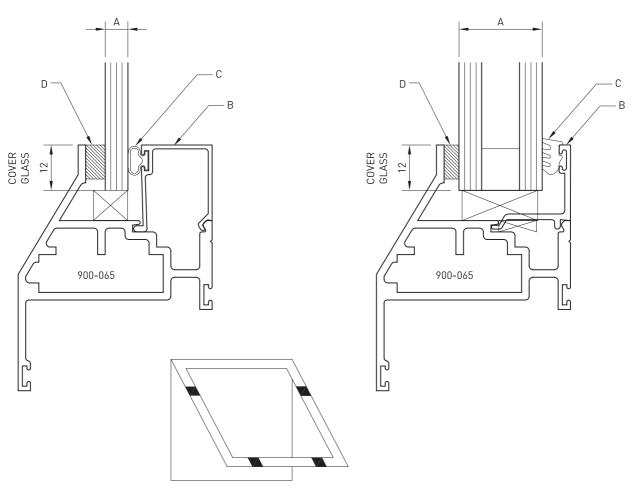
Emporia™ 100mm/150mm Faced Glazed



Replaces:

Feb 2013 Apr 2012

Glazing Details



GLAZING BLOCK LOCATIONS

A (Glass Thickness)	B (Bead)	C (Roll-in Wedge)	D (Glazing Tape)
4mm	400-653	02-082	6.4x9mm
5mm	400-653	02-082	4.8x9mm
6mm/6.38mm	400-653	02-082	4.8x9mm
8mm	400-654	02-082	6.4x9mm
10mm	400-654	02-082	4.8x9mm
18mm	400-447	04-118	3.2x9mm
22mm	400-405	04-108	3.2x9mm

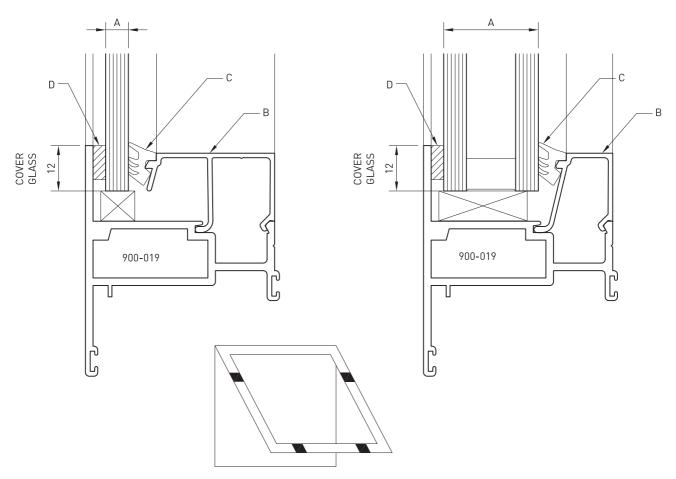
Notes:

Due to tolerances on glass, metal and glazing materials, these recommendations should be taken as an indicative guide only and should be verified by test glazing.

Emporia™ 100mm/150mm Faced Glazed

Feb 2013 Apr 2012 Replaces:

Glazing Details



GLAZING BLOCK LOCATIONS

A (Glass Thickness)	B (Bead)	C (Roll-in Wedge)	D (Glazing Tape)
5mm	900-004	04-108	3.2x9mm
6mm/6.38mm	900-004	04-108	3.2x9mm
10mm	900-021	04-108	3.2x9mm
25mm	900-008	04-108	3.2x9mm

Notes:

Due to tolerances on glass, metal and glazing materials, these recommendations should be taken as an indicative guide only and should be verified by test glazing.

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