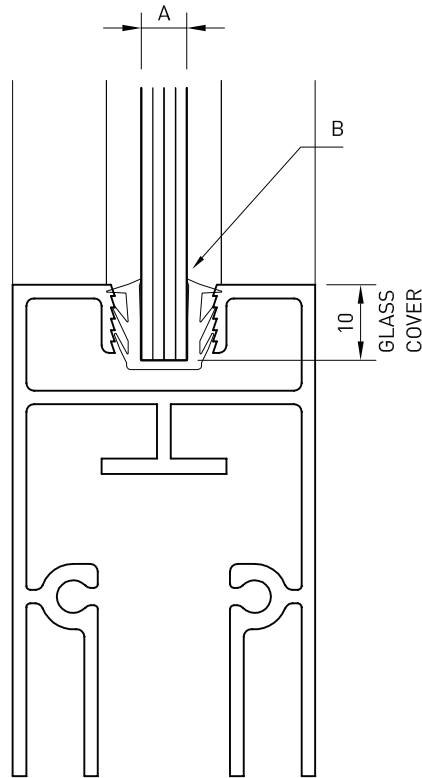
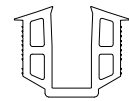


Glazing Details

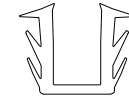


A = Glass Thickness

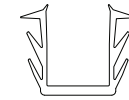
B = Glazing Channel



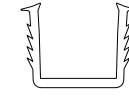
04-067



04-065



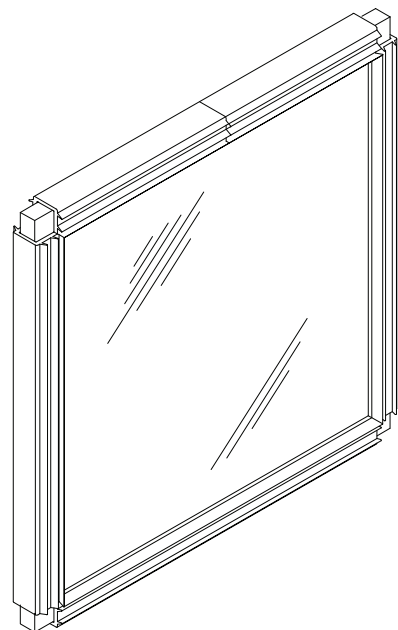
04-217



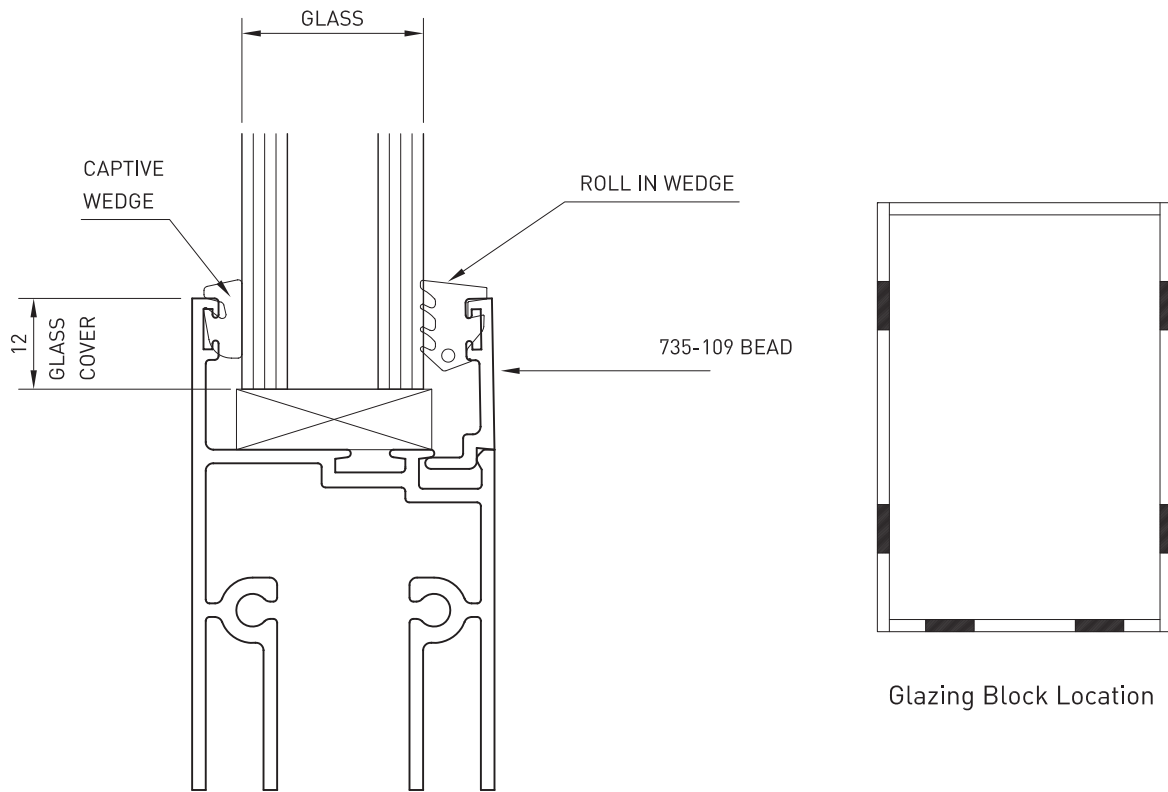
04-209

A (Glass Thickness)	B (Glazing Channel)	Material
4mm	04-545	PVC
5mm	04-067	PVC
6mm/6.38mm	04-065	PVC
10mm	04-209	PVC
18mm	04-333	PVC

Starting from the top centre of glass, assemble channel gasket around glass applying even pressure. Gasket will be required to be slit at corners, taking care not to cut all the way through. Assemble door framework around glass and gasket. Check assembly for squareness, slight out of squareness may be corrected by carefully knocking one corner with a rubber mallet until the assembly comes square.



Glazing Details



Glass Thickness	Roll-in Wedge	Captive Wedge	Material
24/25mm	04-001	04-002	EPDM

Check and ensure sash is square.
Position glazing blocks at 1/4 points at sill and locate glass ensuring alignment to provide equal cover on all sides.
Then block glass as shown ensuring sash is square.
Clip horizontal glazing beads in first then the vertical beads.