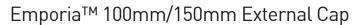
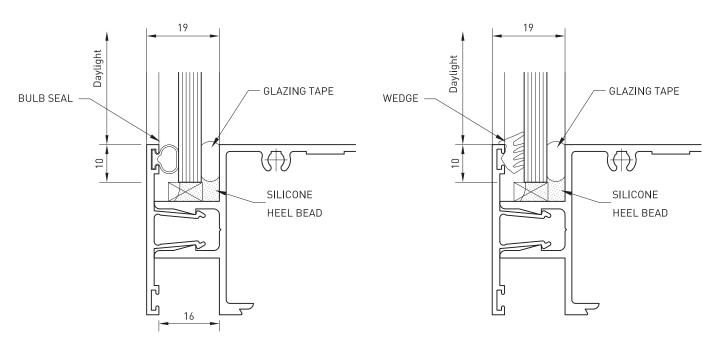
## **COMMERCIAL RANGE 719 SYSTEM**





Nate: Replaces: May 2012 Mar 2010

#### Glazing Details



Part Section Through Sill

Part Section Through Sill

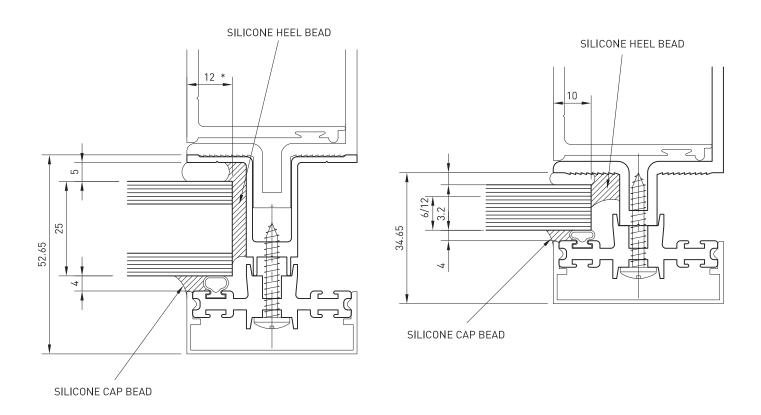
Glass Thickness	Bulb Seal	Glazing Tape		
6mm/6.38mm	02-082	4.8x9mm		
8mm	02-082	3.2x9mm		
10mm	02-082	1.6x9mm		

Glass Thickness	Wedge	Glazing Tape	
6mm/6.38mm	04-142	4.8x9mm	
8mm	04-108	3.2x9mm	
10mm	04-105	1.6x9mm	

Due to tolerances on glass, metal and glazing materials, these recommendations should be taken as an indicative guide only and should be verified by test glazing.

# May 2012 Mar 2010 Replaces:

## Glazing Details



Note: Ensure minimum 12mm glass cover for all double glazed units

L	Glass Thickness	Bulb Seal	Glazing Tape	Rebate Width
	6mm/6.38mm	02-082	3.2x9mm	14mm
	8mm	02-082	1.6x9mm	14mm
	10mm	02-082	4.8x9mm	18mm
	12mm	02-082	1.6x9mm	18mm
	24mm/25mm	02-082	4.8x9mm	34mm

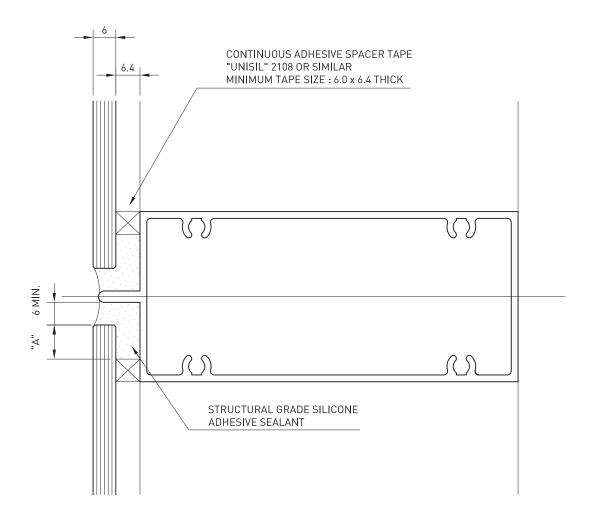
#### **COMMERCIAL RANGE 719 SYSTEM**



Emporia™ 100mm/150mm External Cap

Date: May 2012 Replaces: Mar 2010

#### Glazing Details



"A" minimum silicone bite size should be 6.0 and is variable within the selected framing to meet the requirements of the design loads.

This detail is intended as a guide to assist in the determination of component dimensions only and does not infer that the technique detailed is the only glazing technique available, requirements for the variation of glazing technique should be referred to design office for clarification.